

Time: 3 hour

Max. Marks: 80

Note-

1. Question one is compulsory.
2. Solve any three out of remaining five.

- Q.1 Explain any four of the following. 20**
- a Definition TQM and explain TQM concept
 - b Seven QC tools and short explanation
 - c Supplier selection
 - d Bench Marking
 - e Explain Win –Win policy with supplier.
- Q.2 a OC Curve for $n=80$, $c=2$, $AQL=1\%$, $LTPD=5\%$, $\alpha =0, 0466$, $\beta =0, 2306$, and Probability of Acceptance $= (1-\alpha) =0,9534$. Draw OC Curve 10**
- b Describe Business Process Re-Engineering in connection with TQM. 10**
- Q.3 a Explain PDCA Cycle with examples 10**
- b Explain various steps in implementing quality management system. 10**
- Q.4 a What is six sigma? Explain six sigma approach DMAIC. 10**
- b Describe the contribution of Juran and Crosby to quality management. 10**
- Q.5 a Explain the purpose of giving Malcom Baldrige quality award. 10**
- b Explain the following charts 10**
- (i) X-bar – R chart
 - (ii) P-chart
 - (iii) C-chart
- Q.6 a 1.Explain the Barriers of TQM' 5**
- 2.Write note on cost of quality 5**
- b What is Bench Marking concept? List out the process involves in the Bench Marking concept implementation 10**