

(3 Hours)

Total Marks: 80

N.B.

1. Question No. 1 is Compulsory.
- 2 Attempt any **Three** Questions from remaining **Five** Questions
3. Assume Suitable Data if needed and Justify the Same
4. Figures to the right indicate full marks.

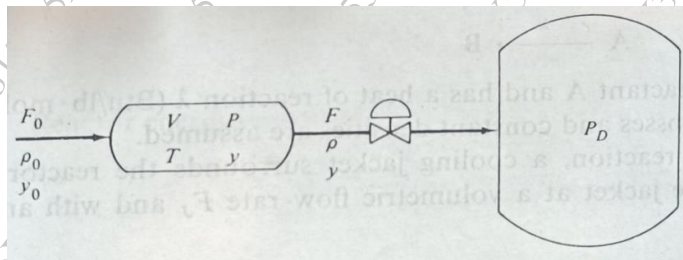
Que.1

- a) Explain classification of mathematical models [05]
- b) Write applications and limitation of ANNs in Chemical Engineering [05]
- c) Distinguish between Sequential Modular Approach and EquationOriented Approach [05]
- d) Discuss principles of formulation of process models [05]

Que.2

- a) Derive mathematical model for describing the system, gas phase pressurized CSTR with reaction $2A \rightleftharpoons B$ with k_1 and k_2 are rate constant of forward and backward reaction resp. The forward reaction is 1.5th order in A; reverse reaction is first order in B. The mole fraction of reactant A in the reactor is y . The pressure inside the vessel is P (absolute). Both P and y can vary with time. The volume of the reactor V is constant. An isothermal system can be assumed. The flow of the reactor passes through a restriction (control valve) to another vessel which is held at a constant pressure P_D , (absolute). The outflow will vary with the pressure and the composition of the reactor. [10]

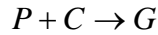
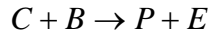
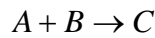
Assumptions : An isothermal system and perfect gases



- b) The flow rate F (m^3/s) of oil passing through two perfectly mixed tanks in series is constant. The density ρ (kg/m^3) of the oil is constant. The volume of tank 1 is V_1 and that of tank 2 is V_2 . The temperature of oil entering the first tank is T_0 . The temperatures in the two tanks are T_1 and T_2 . A heating coil in the first tank uses steam to heat the coil. Let Q_1 be the heat addition rate in the first tank. [10]

- a. Derive the mathematical model for this system
- b. Perform DOF for this system

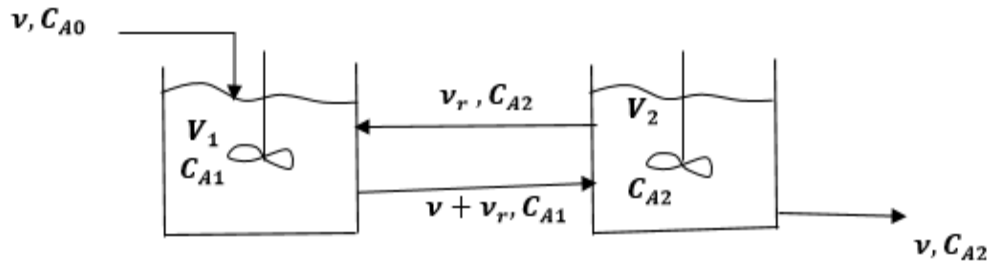
Que.3 Feed stream with pure species A and B are mixed with recycle stream enter CSTR, where following reactions take place [20]



Here, C is an intermediate, P is main product, E is by product and G is oily waste. The plant consist of reactor, a heat exchanger to cool reactor effluent, a decanter to separate waste product G from reactants and other products and a distillation column to separate product P. Due to formation of an azeotrope some of product (equivalent to 15 wt% of mass flow rate of component E) is retained in the column bottom. Most of the bottom product is recycled to reactor and rest is purged. Construct a Williams-Otto flowsheet and develop the process equations.

Que.4

a) An isothermal irreversible reaction $A \xrightarrow{k_1} B$ takes place in a liquid phase constant volume reactor. The mixing is not perfect. Observation of flow patterns indicates that a two tank system with backmixing as shown in the sketch below. Assuming, v and v_r are constant, write the equations describing system. [10]



b) The model equation for a three CSTR in series is given below, At $t=0$, $CA_0=1.8$ kmol/m³, $CA_1(0)=0.4$ kmol/m³, $CA_2(0)=0.2$ kmol/m³, $CA_3(0)=0.1$ kmol/m³, $\tau=2$, $k_1=k_2=k_3=0.5$, find concentration in all the reactor at $t=0.2$ using Runge Kutta-4th order method take the step size in time as 0.1? [10]

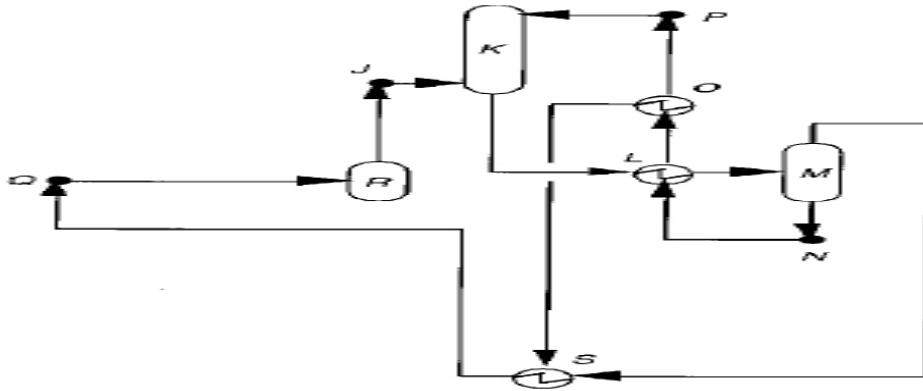
$$\frac{dC_{A1}}{dt} = \frac{1}{\tau}(C_{A0}) - \left(\frac{1}{\tau} + K_1\right)C_{A1}$$

$$\frac{dC_{A2}}{dt} = \frac{1}{\tau}(C_{A1}) - \left(\frac{1}{\tau} + K_2\right)C_{A2}$$

$$\frac{dC_{A3}}{dt} = \frac{1}{\tau}(C_{A2}) - \left(\frac{1}{\tau} + K_3\right)C_{A3}$$

Que.5

- a) Determine the tear stream for the following flowsheet [10]



- b) Solve the fixed point problem given by [10]

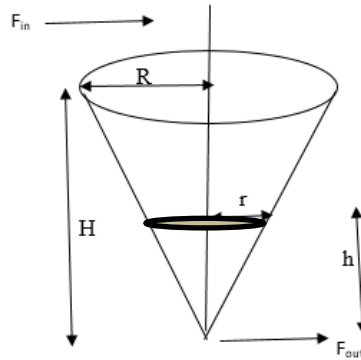
$$x_1 = 1 - 0.5 \exp(0.7(1 - x_2))$$

$$x_2 = 2 - 0.3 \exp(0.5(x_1 + x_2))$$

Using direct substitution method starting from $x_1 = 0.8$ and $x_2 = 0.8$

Q.6A A fluid of constant density ρ is pumped into a cone – shaped tank of total [10]

volume $V = \frac{H\pi R^2}{3}$. The flow out of the bottom of the tank is proportional to the square root of the height of liquid in the tank. Derive the relation describing the system.



Q 6 B [10]

- i. Solve the multivariable function $f(Y) = y_1^2 + y_1(1 - y_2) + y_2^2 - y_2 y_3$. Comment 05

whether the solution gives maxima or minima of the function

- ii. What are artificial neural networks? How an artificial neuron model can be 05

compared with biological neuron model