Paper / Subject Code: 41971 / Instrumentation Process Dynamics and Control

June 4, 2024 10:30 am - 01:30 pm 1T00537 - B.E.(Chemical Engineering)(SEM-VII)(Choice Base Credit Grading System) (R- 2019-20) (C Scheme) / 41971 - Instrumentation Process Dynamics and Control QP CODE : 10054473

(3 hour) \(\triangle \triangle \tria

N.B.:

- 1) Question-1 is compulsory. Answer any three questions from remaining
- 2) Assume data if necessary and specify the assumptions clearly
- 3) Draw neat sketches wherever required
- 4) Answer to the sub-questions of an individual question should be grouped and written together i.e. one below the other
- Q.1. a) Discuss classification of variables in process control

[05

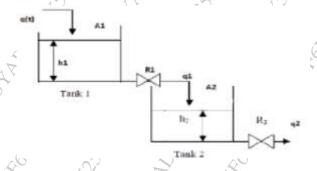
- Q.1 b) An ordinary mercury in glass thermometer follows first order transfer function with time constant of 10 sec. Initially it is at steady state temperature of 0°C. If at time t=0, it is immersed in a constant temperature bath of a 100°C, calculate the time required for the thermometer to read 95°C.
- Q.1 c) A process of unknown transfer function is subjected to a unit impulse input. The output of the process is measured accurately and is found to be represented by the function $Y(t) = t e^{-t}$.

 Determine the unit step response of this process.

 [05]
- Q.1.d) Discuss the significance of damping coefficient in second order system [05]
- Q.2.a) A liquid surge tank has the following transfer function of $\frac{H(s)}{Q(s)} = \frac{10}{50s+1}$ [10]

The system is operating at the steady state with qis=0.4m³/s, and hs=4m when the inlet flow rate fluctuates as a sine wave with an amplitude of 0.1m³/s and a cyclic frequency of 0.002 cycles/s. What is the maximum and minimum value of the level after 10 min?

Q.2.b) Derive the transfer function $H_2(s)/Q(s)$ for the two liquid level system connected in series in non-interacting mode. Assume that resistances R_1 and R_2 are linear. [10]



Q.3.a) Develop the dynamic model for the stirred tank heating process, assuming constant hold up and perfect mixing. Classify all the variables and carry out degree of freedom analysis. [10]

54473

Q.3.b) Derive the transfer function of a mercury thermometer [Y(s)/X(s)] located in a flowing fluid for which temperature x varies with. Y denotes thermometer reading. Make suitable assumptions and use regular notations.

Q.4.a) For the unity feedback control system,
$$G(s) = \frac{100}{s(s+0.5)(s+10)}$$
 Draw the bode plot.

Determine GM, PM, ω gc, ω pc, Comment on stability. [15]

Q.4.b) Write short note on phase margin and gain margin

Q.5.a) What is the significance of controller gain? A pneumatic proportional controller is used in the process to control the cold stream outlet temperature within the range of 60 to 120°C. The controller gain is adjusted so that the output pressure goes from 3 psig (valve fully closed) to 15 psig (valve fully open) as the measured temperature goes from 60 to 63°C with the set point held constant. Find the controller gain Kc [10]

Q.5.b) A second order process having transfer function $G_p = \frac{1}{s^2 + 2s + 2}$ is controlled using PI controller with $\tau_I = 1$. Find the characteristic equation for this system assuming unity feedback. Also find the range of Kc for which system is stable

Q.6.a) Explain in details ultrasonic flow measurement [10]

Q.6.b) Explain performance characteristics of instruments [10]
