15-May-19 59157 1T00525 - T.E.(CHEMICAL)(Sem V) (Choice Based) / 31702 - Mass Transfer Operations- I (MTO-I)

## [3 HOURS]

Total marks 80

NB:

- 1. Question No1 is compulsory.
- 2. Attempt any 3 question out of remaining five.
- 3. Assume suitable data if necessary.
- 1. a) Methane is cracked on catalyst and Hydrogen is diffused back. In the 2 following reaction find  $N_A/N_A+N_B$   $CH_4=C+2H_2$ 
  - b) What type of towers are suitable for foamy and corrosive liquids

    Explain loading and flooding in Packed towers in detail

    6
  - c) When a natural draft cooling tower is generally used?
  - d) Calculate the rate of diffusion of water vapour from a thin layer of water at the bottom of the well 6m in depth to dry air flowing over the top of the well. Assume the entire system is at 298°K and atmospheric pressure. If the well diameter is 3 m, find out the total weight of water diffused per second from the surface of the water in the well. The diffusion coefficient of water vapour in dry air at 298°K and atmospheric pressure is 0.256X10<sup>-4</sup>m²/s. The partial pressure of water vapour of 298°K is 0.0323 kg/cm²
- 2. a) The air pressure in a tyre reduces from 2 bars to 1.99bars in five days. The volume of air in the tube =0.025m³, the surface area 0.5m² and wall thickness 0.01m. The solubility of air in rubber is 0.07m3/m3 rubber. Estimate the diffusivity of air in rubber
  - b) Explain film theory and penetration theory in detail. 10
- 3. a) Derive the relation between overall mass transfer coefficient and individual mass transfer coefficient when the mass transfer is both gas phase and liquid phase controlled.
  - b) Write short notes on wetted wall column and sparged vessels. 10

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4. a) A packed tower is designed to recover  $98\%CO_2$  from a gas mixture containing 10  $10\%CO_2$  and 90% air using water. A relation ,

$$y = 14 x$$

can be used for equilibrium conditions where y is  $(kg ext{ of } CO_2)/(kg ext{ of dry air})$  and x is  $(kg ext{ of } CO_2)/(kg ext{ water})$ 

The water to gas rate is kept 30% more than the minimum value. Calculate the height of the tower if (HTU)og is 1 meter.

- b) Write short notes on
  i)Lewis relation ii)Humid volume iii)Adiabatic saturation curves.
- 5. a) Give classification of cooling towers. Explain each one of them along with 8 diagrams.
  - b) A batch of solid for which the following table of data applies is to be dried from 25% to 6% moisture under conditions identical to those for which the data were tabulated. The initial weight of the wet solid is 250kg and the drying surface is 1m<sup>2</sup>/8kg dry weight. Determine the time for drying.

X	0.35	0.25	0.20	0.18	0.16	0.14	0.12	0.10	0.09	0.08	0.064
N	0.35	0.35	0.35	0.3	0.26	0.239	0.20	0.18	0.15	0.097	0.07

12

20

Where, X=kg moisture/kg dry solid

N=kg moisture evaporated/hr m<sup>2</sup>

- 6. Write short notes on any four
  - i) Types of impellers
  - ii)mass, momentum and heat transfer analogy for laminar flow
  - iii)Diffusion through polymers
  - iv)Packed tower vs. tray tower
  - v)Factors affecting the choice of solvents

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