

(26)

10/06/2016

## Process Control &amp; Twtr.

Note:

(3 Hours)

Max. Marks: 80

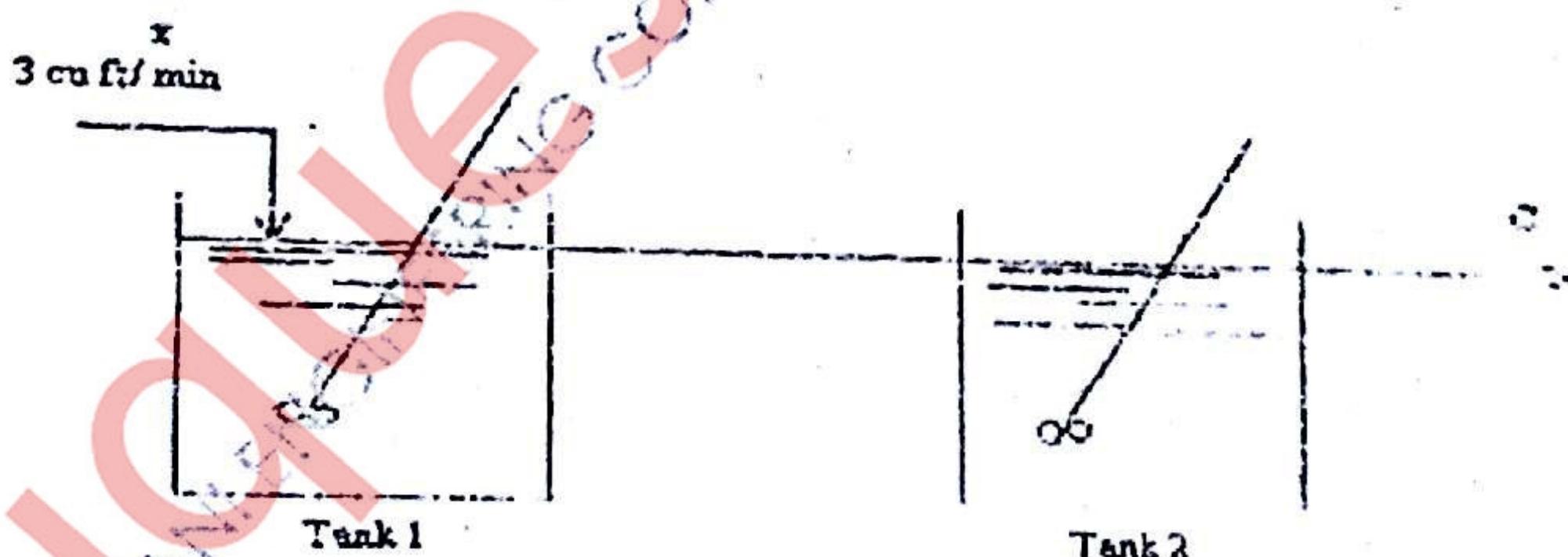
1. Question No. 1 is compulsory.
2. Attempt any three questions out of remaining five questions.
3. Assume suitable data wherever necessary.
4. Figures to right indicate full marks.

Q. 1 Answer the following (Any four)

- a. Explain Bode diagram for transportation lag. 05
- b. Derive the transfer function for damped vibrator. 05
- c. Explain valve positioners. 05
- d. In a PID controller the error is increased linearly at the rate of  $5^{\circ}\text{C}/\text{min}$ . The proportional sensitivity of PID controller is 4. The reset rate is 1 and the derivative time  $\tau_D$  is 0.5. Obtain the response equation of the controller and plot the response. 05
- e. Differentiate between positive and negative feedback control system. 05

Q. 2 a. Derive the transfer function of two tank interacting system. 10

- b. What is cascade control? What are the advantages of cascade control? 05
- c. Explain Bourdon tube pressure gauges. 05

Q. 3 a. In the two tank mixing process shown in the figure,  $x$  varies from 0 lb salt /  $\text{ft}^3$  to 1 lb salt /  $\text{ft}^3$  according to a step function. At what time does the salt concentration in the tank-2 reaches 0.6 lb salt /  $\text{ft}^3$ ? The hold up volume of each tank is 6  $\text{ft}^3$ . 10

b. Determine the stability of the control system having open loop transfer function as 10

$$G(s) = \frac{K_c}{s(s+1)(s+2)} \quad \text{Determine } K_c \text{ for which the system just causes instability.}$$

Q. 4 a. Sketch the Bode diagram for the two tank non-interacting first order systems in 10

(2)

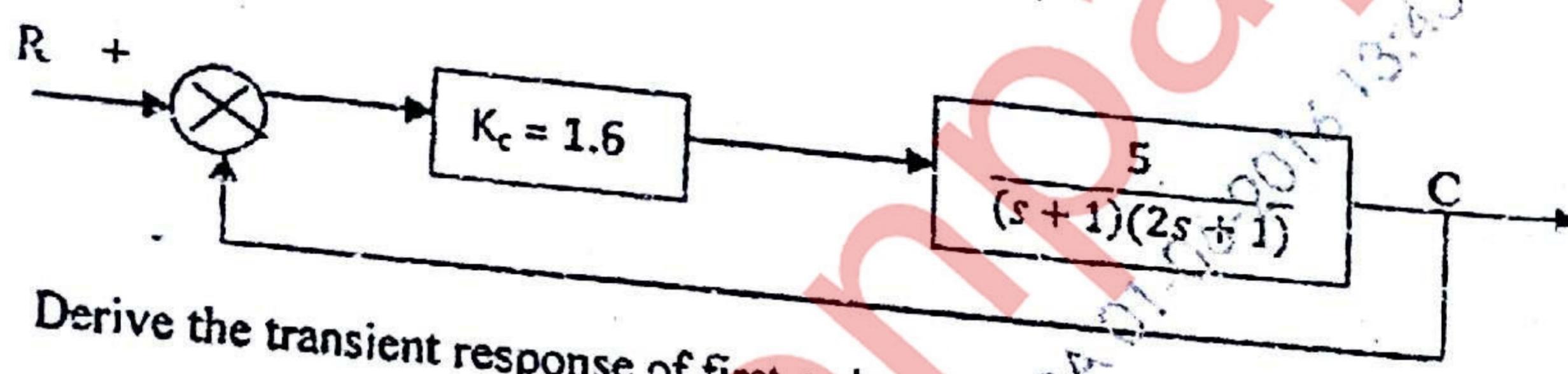
series having time constants  $\tau_1 = 10$ ,  $\tau_2 = 0.5$ . A proportional controller with gain  $K_c$  is used to control the system.

- b. Discuss the motivation for addition of integral and derivative control modes with the proportional controller.
- c. Derive the offset of P-controller for regulator mechanism control.

Q.5 a. A set point of the given control system is given a step change of 0.1 unit.  
Determine

- i) Maximum value of C and the time at which it occurs.
- ii) The offset
- iii) The period of oscillation

Draw the sketch of  $C(t)$  as a function of time.



- b. Derive the transient response of first order system for a ramp change.

Q.6 Write a note on (any four)

- a. PI and PD controller
- b. Transient response of first order system for unit step change
- c. Adaptive control
- d. Nyquist criteria
- e. Gain and phase margin