1T00524 - S.E.(CHEMICAL)(Sem IV) (Choice Based) / 40306 - CHEMICAL ENGINEERING ECONOMICS

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a purchaser
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diameter if 74. The cost
for <b>10</b>
00 at the end of year. What is the

## Paper / Subject Code: 40306 / Chemical Engineering Economics

Construction expenses = 34 % of E Contractors fees = 5 % (direct + indirect) Contingencies = 10% (direct + indirect)

Material and labor = 85 % of fixed capital investment

Working capital = 20% of total capital investments

**6.** (a) An existing plant has been operating in such a way that a large amount of heat is being lost in waste gases. It has been proposed to save money by recovering heat being lost. Four different heat exchangers have been designed to recover the heat and all prices savings have been calculated for each of the design are given in the table. The company wants at least 16% annual return on initial investment. Which one of the four designs should be recommended?

Item	Design 1	Design 2	Design 3	Design 4
Initial installed cost Rs	350000	500000	600000	750000
Operating costs Rs	8500	8500	9500	9500
Fixed charges Rs	25000	30000	60000	75000
Value of heat saved	200000	240000	260000	280000
Rs/year	66.60			

**(b)** Write a short note on balance sheet.

**10** 

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