

[3 Hours]

[Total Marks: 80]

- N.B.:** (1) Question No 1 is compulsory  
 (2) Attempt any three questions out of remaining five questions  
 (3) Assume suitable data if necessary and indicate it clearly.  
 (4) Figures to the right indicate full marks.

- Q.1.** Solve the following (Any Four) 20
- Discuss any two energy efficient techniques for compressed air system in industry.
  - What is the importance of heat exchanger networking in process industries?
  - Explain vapor recompression in distillation column.
  - Which different energy sub audits are carried out in industry?
  - Discuss how quality of waste heat can be decided.
  - What are the applications of wind energy?

- Q.2.** (a) Discuss various techniques to improve energy efficiency of "Steam system". 10
- (b) Explain how recovery of waste heat helps industries and environment in different ways. 10

- Q.3.** (a) Explain different basic terms referred in cogeneration system. 10
- (b) Consider the system where heat is being exchanged among hot & cold streams to meet MER target for which data is given below: 10

Stream No.	Ts ( $^{\circ}\text{C}$ )	Tt ( $^{\circ}\text{C}$ )	mCp (kW/ $^{\circ}\text{C}$ )
1	180	40	20
2	160	40	40
3	60	220	30
4	30	180	22

If  $\Delta T_{\min} = 10^{\circ}\text{C}$ , find the minimum hot & cold utility requirements as well as the pinch temperatures for this system.

- Q.4.** (a) Design a feasible HEN to meet MER target on hot & cold sides of pinch for the process system involving four streams whose data is as below for  $\Delta T_{\min} = 30^{\circ}\text{C}$ : 10

Stream No.	Ts ( $^{\circ}\text{C}$ )	Tt ( $^{\circ}\text{C}$ )	mCp (kW/ $^{\circ}\text{C}$ )
1	140	70	3
2	100	40	5
3	60	80	6
4	30	120	4

Cold pinch temperature =  $60^{\circ}\text{C}$

Minimum Hot utility requirement,  $Q_H = 160\text{kW}$

Minimum Cold utility requirement,  $Q_C = 190\text{kW}$

- (b) With help of suitable diagrams, explain “breaking loop method” to design HEN with minimum number of heat exchangers. **10**

**Q.5** (a) Explain in detail about “tidal energy system”. **10**

- (b) A stream 15500 lb/hr of saturated steam at 250 psig (406<sup>o</sup>F) is being expanded through a PRV to obtain process steam at 50 psig. Determine the potential for electricity generation if the steam is expanded using a single stage back-pressure turbine generator (3600 RPM). Inlet & outlet enthalpy of steam are 1201.7 & 1090.8 Btu/lb respectively. **10**

Data: Corresponding values of Theoretical Steam Rate (TSR) & Actual steam Rate (ASR) for 3600 RPM turbine:

TSR (lb/kw-hr)	17.5	25.0	30.7	35.0
ASR (lb/hp-hr)	22.5	32.5	38.5	45.0

**Q.6.** Write short notes on the following (Any Four) **20**

- Classification of energy sources
- Preliminary or Mini energy audit
- Energy efficient cooling towers
- Threshold approach temperature difference
- Difference between topping and bottoming cycle cogeneration
- Benefits of solar energy

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