

(3 Hours)

[Total Marks : 80]

Note:

1. Question No.1 is compulsory.
2. Attempt any three questions from remaining five questions.
3. Assume suitable data if required.

- Q.1 Solve any four (20)
- a. Enumerate the various components of reciprocating air compressor.
 - b. What is the function of air vessel in reciprocating pump?
 - c. Distinguish clearly between NPSH available and NPSH required and discuss the factor that affect them.
 - d. What are the methods of energy conservation in pumping system?
 - e. Explain the working of centrifugal compressor.
- Q.2 a) Why inter cooling is used in multistage compressor? Derive an expression for intermediate pressure in a two stage compressor when inter cooling is perfect. (10)
- b) A rotary air compressor receives air at a pressure of 1 bar and 17°C and delivers it at a pressure of 6 bar. Determine, per kg of air delivered, work done by the compressor and heat exchanged with the jacket water when the compression is isothermal, isentropic and by the relation $pv^{1.6} = \text{constant}$. (10)
- Q.3 a) The piston diameter and the stroke length of a single acting reciprocating pump are 150 mm and 300 mm respectively. The center of the pump is 5.0 m above the water level in the sump and 33 m below the delivery water level. Both the suction and delivery pipes have the same diameter of 75 mm and are 6.5 m and 39 m long respectively. If the pump is working at 30 rpm, determine (12)
- (i) The pressure head on the piston at the beginning, middle and the end of both suction and delivery strokes, and
 - (ii) The power required to drive the pump.
- Take atmospheric pressure head = 10.3 m of water and friction co-efficient, $f = 0.01$ for both the pipes.
- b) Explain the methods to balance axial and radial thrust in centrifugal pump. (08)
- Q.4 a) In a three-stage compressor, air is compressed from 98 kPa to 20 bar. Calculate for 1m^3 of air per second (10)
1. Work under ideal condition for $n = 1.3$
 2. Isothermal work
 3. Saving in work due to multi staging.
 4. Isothermal efficiency.
- b) How does the acceleration head and pipe friction affect the indicator diagram and work done? (10)

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- Q.5 a) Draw a neat sketch of various components of the centrifugal compressor and show the variation of pressure and velocity of air being compressed. (10)
- b) 3 m^3 of water per second is lifted to a height of 30 m with an efficiency of 75% by single stage centrifugal pump. The impeller diameter is 300 mm and it is rotating at 2000 rpm. Find the number of stages and diameter of each impeller of a similar multi-stage pump to lift 5 m^3 of water per second to a height of 200 m when rotating at 1500rpm. (10)
- Q.6 Solve any four (20)
- What do you mean by priming? Why is it necessary?
 - What is cavitation? How can we avoid it in reciprocating pump?
 - What is closed loop network? And its advantages?
 - What are the methods of energy conservation in compressed air system?
 - Draw and comment on performance characteristics of pump.