

QP CODE : 27293

(3 Hours)

Marks : 80

NB : (1) Question No.1 is Compulsory.

(2) Attempt any three questions from remaining.

(3) Assume suitable data (mention the same) and use semi log papers wherever necessary.

(4) Figures to the right indicate full marks.

1. Attempt any four of the following:

(a) Explain what you mean by compensator. Explain lag and lead compensator with the help of electrical network and pole - zero plot. 5

(b) Explain issues in implementing the industrial PID controller. 5

(c) Briefly describe the configuration of an observer. 5

(d) Explain PLC Program execution along with steps in processor scan cycle. 5

(e) Explain the start and stop interlocking circuit in PLC programming with the help of example. 5

2.

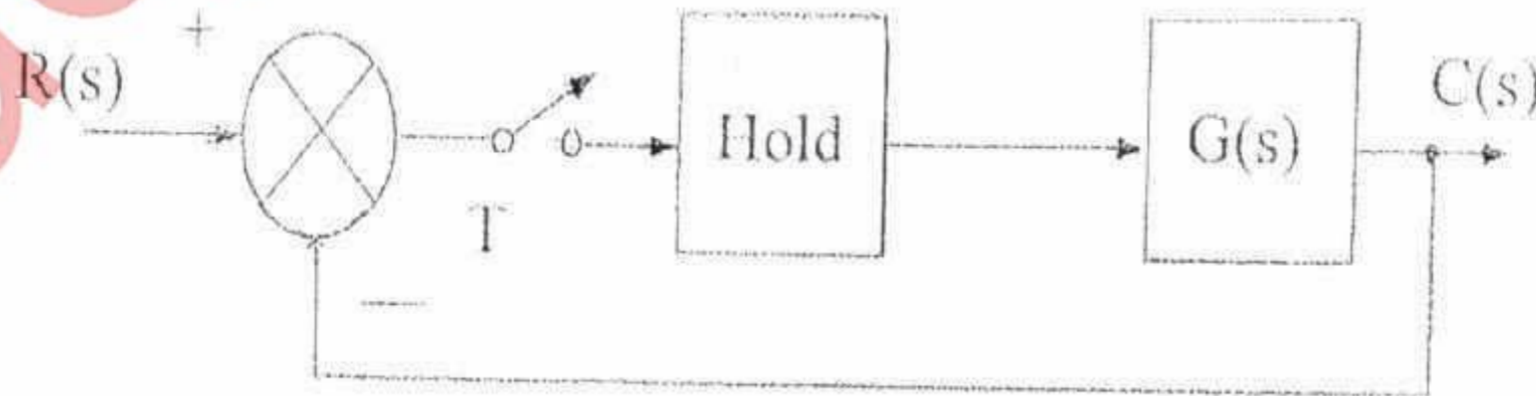
(a) Design a lead compensator for the unity feedback system with 10

$G(s) = \frac{100K}{s(s+36)(s+100)}$ to yield 20% peak overshoot and velocity error constant of 40 with a peak time of 0.1 second.

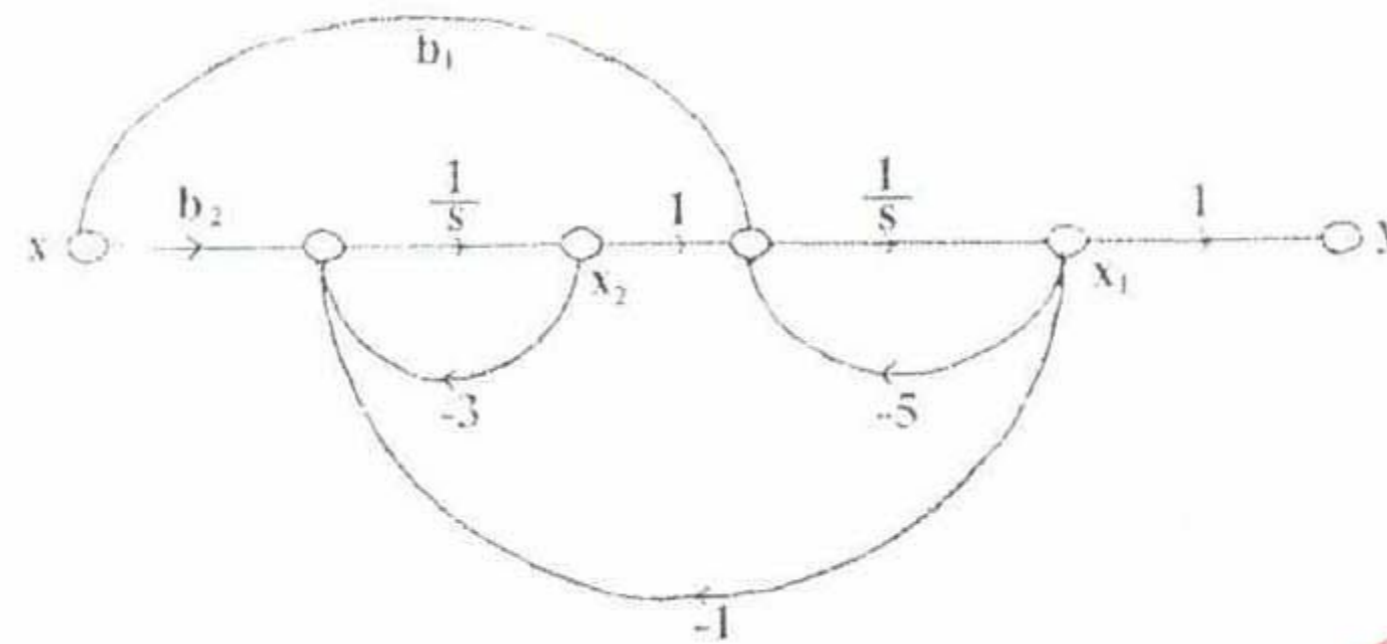
(b) For the plant $G(s) = \frac{100(s+10)}{s(s+3)(s+12)}$ design the phase-variable feedback gains to yield dominant pole pairs at $-10 \pm j 10.475$ 10

3. (a) For unit step, ramp and parabolic inputs, find the steady state error for the digital 10

control system shown below : $G1(s) = \frac{10}{s(s+1)}$ Sampling interval $T = 0.1$



- (b) Given the plant shown in figure, what relationship exists between b_1 and b_2 to make the system uncontrollable. 5



- (c) Explain the proportional band (PB). What is the proportional band setting in a hydraulic process where the controller input variable, $e(t)$ was a mechanical displacement of range $e_R = 1$ cm, and the effective controller output, $u(t)$ was a pressure of range $u_R = 2$ bar. At a given setting of the controller, 0.1 cm of change in $e(t)$ caused 0.5 bar change in control output, $u(t)$. 5
4. (a) Design an integral controller for the plant which is represented in phase-variable form $G(s) = \frac{1}{s^2 + 5s + 3}$ to yield a step response with 10% overshoots, a settling time of 0.5 second and zero steady state error. 10
- (b) Find the closed loop digital transfer function of unity feedback system having transfer function $G_1(s) = \frac{27K}{s(s+27)}$ connected in cascade with z.O.H. circuit. Also find whether the system is stable or not for $K=20$ and $K=100$ respectively. $[T = 0.2]$ 10
5. (a) Explain the modeling of digital computer in detail 10
 (b) Explain in detail timer instructions of PLC. 10
6. (a) Draw and explain the PLC ladder diagram for manufacturing of 5 mH and 10 mH inductor coils. When a 5 mH inductor is produced: the machine makes 400 revolutions to wind the coil. If the 10 mH inductor is produced, the machine makes 800 revolutions before stopping. 10
 (b) Explain AC input module of PLC. 5
 (c) Explain AND, OR, NOT, NAND and NOR relay ladder logic circuits operation. 5